

Augmented reality is becoming a growing and useful tool to maintain a more efficient shop floor during the manufacturing process.

By WENDY MLYNAREK

anufacturers are increasingly incorporating augmented reality in their digital transformation strategy. Augmented reality provides a multiplier effect for improving the efficiency and quality of production and inspection processes.

Defect detection assistance, improved production rate, increased safety for the factory and teams, increased productivity, reduced cycle times, and, above all, reduced costs: The benefits are numerous.

AR allows the industrial sector to gain effectiveness and efficiency while reducing errors and the additional costs generated, but it does not stop there.

Here is a closer look at some of the main benefits of augmented reality in manufacturing:

- >> Several additional quality controls.
- >> Possible additional logistical costs.
- >>> Generate dissatisfaction for end customers.

A detected non-conformity or error often implies more time to devote to the handled part, which can even go as far as stopping the production to identify and resolve the problem. The challenge is to detect errors as early as possible in the process to avoid late detection and the need to stop production. This can be a major challenge, especially when an operational excellence strategy is needed.

An augmented reality solution allows workers to anticipate these errors. With an AR tool, quality control information is contextualized and localized to simplify the inspection process. Operators

1 INCREASING PRODUCTIVITY THROUGH AUGMENTED REALITY

AR is a solution whose effectiveness and value to the industry are more proven than ever to increase industrial productivity. When used in factory and production processes, there are many gains to be made in a quest for operational excellence.

In addition to allowing workers to be more effective and faster in each of their tasks (assembly, inspection, maintenance), such a solution will enable them to be more efficient by optimizing processes and providing digital instructions for operators.

A company's teams can identify non-conformities faster and drastically reduce errors and related costs. Operations are performed correctly by having the right information in

the right place at the right time and assigned to the right person.

To summarize, whatever the industrial performance, it will be optimized thanks to:

- >>> Faster learning curve for new operators.
- >> Reduction of inspection time (DELMIA Augmented Experience provides up to 84 percent reduction of inspection time measured at our customers).
 - >>> Reduction of cycle times and reporting.
 - >> Automatically updated reports and documentation.
 - >>> Better traceability.

2 IMPROVING QUALITY THROUGH AR

The detection and reduction of non-conformities are some of the main objectives of the teams in charge of inspection and quality. The slightest error can be extremely costly and can lead to a series of time-consuming corrective actions, such as:

- >> Correctly identified defects.
- >> New production runs.



Augmented reality technologies can improve a factory's safety and comfort. (Courtesy: DELMIA)

are guided through each inspection point using 3D data imported directly into the field and superimposed on the part to be inspected throughout the manufacturing process. This capability supports efficient validation of product conformity. In addition, errors are precisely localized, allowing the proper corrective and repair actions to be applied. DELMIA Augmented Experience solutions are already helping many industrial customers identify and efficiently report production defects.

But the best way to reduce quality problems is to avoid assembly errors in advance. AR effectively guides the operator to achieve "first-time right" via the contextualization of work instructions and their display in the field, making them intelligible.

3 CONNECTING THE FIELD WITH NEW DIGITAL CAPABILITY

What if the augmented operator was the connection point that could reconcile the real and virtual worlds? Displaying digital data from the design teams on the shop floor allows the operator to interact with the

Integrating AR solutions in the factory can positively affect team training. The simple fact of using augmented reality contributes to an operator's training and increases their skills.



Digital continuity can be possible with augmented reality. (Courtesy: DELMIA)

data. AR becomes the link to creating a tangible connection between the virtual (and all the digital information from the engineering office), with the real, meaning the operations happening on the field.

Implementing an augmented reality solution, especially if the chosen technology offers integration capabilities with the existing systems (MES, for example), may be the answer to the digital gap between V + R.

4 SUPPORTING THE FUTURE OPERATOR BY BOOSTING SKILLS DEVELOPMENT

Integrating AR solutions in the factory can positively affect team training. The simple fact of using augmented reality contributes to an operators' training and increases their skills. Using digital work instructions projected in the field or visualized through a tablet or augmented reality glasses, field teams receive the right information at the right time and become operational more quickly.

It is proven that using a virtual world facilitates the assimilation of information communicated and its application in the field. This way, operators develop much more intuitive gestures allowing them to become more autonomous and to respond well to possible issues. In addition, it also facilitates the memorization of the information transmitted to a company's teams.

Integrating an augmented reality solution fits perfectly into a training strategy. It facilitates the transmission of knowledge within the company and develops operator's autonomy more quickly, thanks to its more intuitive content.

5 PROVIDING A SAFER AND MORE COMFORTABLE WORK ENVIRONMENT

Augmented reality technologies can also improve a factory's safety and comfort. Complex assembly operations or maintenance actions provide significant support, consider many risk factors, and detail faults with better accuracy than any other resource (documentation or technicians).

>> Comfort: The various hardware configurations compatible with augmented reality solutions allow workers to adapt to the workstation. The variety of hardware enables them to work handsfree and avoid numerous return trips to the office, a savings of time and energy that also provides comfort for a company's teams.

>> Technician safety: Operators are better guided and accompanied step-by-step with alerts displayed in AR at the proper process moment.

As a result, the risk of human or technical errors is reduced, and field teams can better understand the company's processes.

6 OPTIMIZE DOCUMENTATION, TRACEABILITY, AND REPORTING

Augmented reality supports a solution for better industrial traceability. Getting the right information at the right place at the right time can be complex. Manufacturers need to be aware of a lack or break in collecting field data and documentation that is not up-to-date and too difficult to use.

Using augmented reality in the plant can positively affect trace-

ability. A good AR solution offers "as-built" data collection capabilities in the field with automated reporting, which provides full visibility into the assembly and inspection processes throughout the production and distribution chain.

We help industries optimize their traceability with innovative digital solutions that provide automatic data collection directly from the field following quality control. With such a solution's capabilities, you can conduct documented inspections for internal traceability purposes and better communication with your customers.

AR HAS MANY ADVANTAGES IN INDUSTRY

- >> Augmented reality helps achieve operational excellence (getting it right the first time).
- >> AR solutions bring rapid ROI by improving quality, deadlines, productivity, etc.
- >> AR improves traceability and contributes to the collection of data that will feed the digital twin.
 - >>> It encourages operator-skill development.

With augmented reality, performance can be optimized considerably while reinforcing manufacturing processes.

ABOUT THE AUTHOR

Wendy Mlynarek is strategic business development director at Dassault Systèmes for the DELMIA brand, supporting aerospace and defense and the virtual twin experience marketing for manufacturing operations program. She has more than 25 years of experience in marketing manufacturing solutions globally.

YOUR INDUSTRY NEWS SOURCE

Thermal Processing magazine is a trusted source for the heat treating industry, offering both technical and educational information for gear manufacturers since 2012.

Each issue, Thermal Processing offers its readers the latest, most valuable content available from companies, large and small, as well as critical thoughts on what this information means for the future of the heat treating industry.

Best of all, it's **FREE** to you. All you need to do is subscribe.





SUBSCRIBE FOR FREE

www.thermalprocessing.com



