

Thermal processing



2017 BUYER'S GUIDE

COMPANY PROFILE:
Premier Furnace Specialists Inc./
BeaverMatic

Essential Questions To Ask

Buying a vacuum or atmosphere heat-treating system is much like purchasing a new car or a home – a lot of thought, research and careful consideration should go into the decision.

However, unlike buying a car or home, it might be difficult to know all of the key items you should consider before making such a purchase.

Our Ipsen experts have compiled a list of 11 essential questions every furnace buyer should ask themselves before committing to a furnace, as well as a few key considerations for reducing downtime and extending the lifespan of the furnace.

Buying a Furnace

1. What is your budget? Make sure to do some research and acquaint yourself with the general cost of different furnaces, as well as the cost of optional features, auxiliary equipment, transportation and installation. Then decide on a budget that will best meet your needs.
2. Will your parts be processed in vacuum or atmosphere?
3. What types of processes will you run in the furnace?
4. How many parts do you want to process per month? This number will help determine ...



Read the full blog post here:
Bit.ly/FurnaceBuyingConsiderations

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Replacing a Door Seal on an Atmosphere Furnace

Checking and replacing a door seal on a regular basis is an easy way to maintain your atmosphere furnace and keep it in peak condition. Overall, inspecting the door seal is important as it may crack, fray or gap over time, which can then cause the furnace to leak. The most common indication the seal needs to be replaced is leaking gas or smoke.

Throughout this video, we walk you through the quick, step-by-step process for replacing the door seal on an atmosphere furnace. Some important tips to remember include ...

Bit.ly/ReplacingDoorSeals

Read the full
blog post here:



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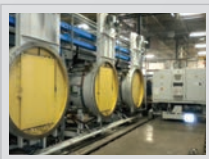
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Thermal processing 2017

BUYER'S GUIDE

WHEN IT COMES TO HEAT TREATING, it's not just about what you do, but also who you know. Identifying quality sources for contract heat treating, equipment, services, and testing is a critical component of your overall business plan, but it can be a time-consuming task. That's why we've put together this *Thermal Processing* Buyer's Guide: to help you partner with the suppliers you need as well as to steer companies who require these services. We have compiled the most complete source listing available and have presented this information in a way that is accessible, convenient, and informative.

ARTICLES



Premier Furnace Specialists Inc./BeaverMatic

By Molly J. Rogers

Premier Furnace Specialists Inc./BeaverMatic is an original equipment manufacturer producing a wide variety of heat treating equipment that's uniquely designed and specifically built to fit the individual needs of a worldwide customer base.



Q&A

Andrew Bassett
President
Aerospace Testing & Pyrometry

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Welcome to our first *Thermal Processing* Buyer's Guide!

Just as we see the heat treating industry expanding and evolving, *Thermal Processing* magazine is following right along in its footsteps.

As you've already noticed, *Thermal Processing* is now being mailed to you separately from *Gear Solutions* magazine, and this will continue through 2017 with a total of six issues of *Thermal Processing* magazine. Check out the editorial calendar (on right) for key areas that we will cover throughout the year.

Obviously, we are excited about our growth. And this issue — our first annual *Thermal Processing* Buyer's Guide — is a testament to our diligent effort in making it the most comprehensive resource of company listings for the heat treating industry. We hope you keep this special issue of *Thermal Processing* on-hand throughout 2017 as your go-to guide for connecting with these quality companies offering equipment, services, testing, and other supplementary products to help you in your continued success.

Over the years, we've made exceptional contacts in the heat treating industry, and we value these connections and those who have reached out to us — whether it's for advertising opportunities or for contributing articles that showcase the latest technologies, applications, products, and trends to share with our readers in the heat treating industry.

In this issue, you'll read about two companies that are growing at a steady pace in the industry. The company profile highlights Premier Furnace Specialists/BeaverMatic, an original equipment manufacturer that is becoming well-known as a leader in the industry. You may be more familiar with the name Premier Furnace, or you may be more familiar with the name BeaverMatic, but since 2015, these are now the same company with a combined focus on providing equipment with custom solutions to its customers worldwide.

For our Q&A this issue, I also had the pleasure of speaking with Andrew Bassett, president of Aerospace Testing & Pyrometry (ATP). While this is a fairly newer company, Andrew has over 25 years of experience working with customers to understand the requirements of AMS2750 and Nadcap accreditation, particularly in the aerospace industry but others as well. ATP gave a well-received presentation at the 2016 Furnaces North America (FNA) event and had a packed booth for most of the show, so we were happy to have a chance to speak with him.

I hope you enjoy this 2017 Buyer's Guide, and as always, thanks for reading!

Molly J. Rogers
Editor

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2017 EDITORIAL CALENDAR

JANUARY/FEBRUARY

FOCUS: Industrial Gases, Cooling, and Quenching

MARCH/APRIL

FOCUS: Materials Selection, Surface Treating, and Forging

MAY/JUNE

FOCUS: Nonferrous Heating, Powder Metallurgy, and Sintering

JULY/AUGUST

FOCUS: Process Control Technology and Thermal Processing Equipment

SEPTEMBER/OCTOBER

FOCUS: Gear Applications and Heat Treating

NOVEMBER/ DECEMBER

FOCUS: 2018 Annual Buyer's Guide

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OPERATIONS

Premier Furnace Specialists, Inc.



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9,000#/hr Mesh-Belt Roller Hearth Annealing Furnace



Tip-Up Furnace Capacity: 92,000 # load
33.5 feet long x 9 feet wide x 9 feet high



I.Q. Furnace, Capacity: 8,000 # load
Tray Size: 4 feet wide x 4 feet high x 5 feet high



Car Bottom Furnace, Capacity: 80,000 # load
45 feet long x 14 feet wide x 14 feet high



BeaverMatic

Premier Furnace Specialists Inc. of Farmington Hills, MI recently acquired the intellectual property assets of **BeaverMatic Inc.** of Rockford, IL

Meeting the Needs of the Heat Treat Industry

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2017 BUYER'S GUIDE

Community
Storefront

In the following company listings, the special shaded boxes around some listings denote a company that participates in our ThermalProcessing.com community storefront. You can visit the community page on ThermalProcessing.com to find more information about these companies, including a brief profile, social media integration, and videos.

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Marketplace

CONTRACT HEAT TREATING

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www.ericksonmetals.com

Metal Treating & Research

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303-286-9338
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Superheat FGH Inc

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Temperature Processing Co Inc

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www.tpcolorado.com

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Royal Die & Stamping Co Inc

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Schmolz + Bickenbach USA Heat Treatment

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www.tbsi.org

TC Industries Inc

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317-784-8565
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www.hpalloy.com

HTI

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574-722-2814
www.callhti.com

Lake City Heat Treating Corp

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260-749-5125
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IOWA**Advanced Heat Treat Corp (MidPort)**

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Advanced Heat Treat Corp

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Globe Engineering Co Inc

Wichita, KS 67213
316-943-1266
www.globeeng.com

Team Industrial Services

Wichita, KS 67213
316-425-3808
www.teamindustrialservices.com

KENTUCKY**Augur Metal Products**

Independence, KY 41051
859-371-1300
www.augurmetal.com

Baker Tubular Metal Products

Wilders, KY 41071
800-354-8482
www.bakerstamping.com

Bodycote

Princeton, KY 42445
270-365-0100
www.bodycote.com

Central Kentucky Processing Inc

Lexington, KY 40509
859-266-2247
www.ckpinc.com

Kentucky Heat Treating Co

Winchester, KY 40391
859-744-9551
www.kyheatreat.com

National Metal Processing Inc

Richmond, KY 40475
859-623-9291
www.nmpheatreat.com

LOUISIANA**Acadiana Testing & Heating**

Amelia, LA 70340
985-631-2873
www.ath-btx.com

Bodycote

Lafayette, LA
337-837-9273
www.bodycote.com

Hayes Manufacturing Co

Pineville, LA 71360
318-487-0100
www.hayesmanufacturing.com

Metal Works Corp

Baton Rouge, LA 70805
800-516-1300
www.pipebends.com

Quality Testing Inc

Baton Rouge, LA 70806
888-611-3076
www.qualitytestinginc.com

MASSACHUSETTS**Bodycote**

Ipswich, MA 01938
978-356-3818
www.bodycote.com

Bodycote

Andover, MA 01810
978-470-1620
www.bodycote.com

Bodycote

Worcester MA 01605
508-754-1724
www.bodycote.com

EBTEC – EDAC Technologies

Agawam, MA 01001
413-786-0393
www.ebteccorp.com

Hardline Heat Treating Inc

Southbridge, MA 01550
508-764-6669
www.hardlineheattreating.com

High Tech Turning Co

Watertown, MA 02472
800-253-8462
www.hightechturning.com

Silver City Aluminum

Taunton, MA 02780
508-824-8631
www.scaluminum.com

MICHIGAN**A & S Silver Brazing**

Warren, MI 48091
586-756-7350
www.asbrazing.com

Advanced Heat Treat Corp

Monroe, MI 48162
734-243-0063
www.ahtweb.com

Ajax Tocco

Magnethermic Corp
Madison Heights, MI 48071
800-468-4932
www.ajaxtocco.com

ALD Thermal Treatment Inc

Port Huron, MI 48060
810-990-5514
www.ald-vt.com

American Metal Processing Co

Warren, MI 48089
586-757-7337
www.amph.com

Applied Process Inc

Livonia, MI 48150
734-464-8000
www.appliedprocess.com

Atmosphere Heat Treating

Wixom, MI 48393
248-960-4700
www.atmosphere-online.com

Bodycote

Livonia, MI 48150
734-427-6814
www.bodycote.com

Bodycote

Holland, MI 49424
616-399-6880
www.bodycote.com

Bodycote

Grand Rapids, MI 49508
616-245-0465
www.bodycote.com

Bodycote

Canton, MI 48187
734-459-8514
www.bodycote.com

Bodycote

Canton, MI 48187
734-451-0338
www.bodycote.com

Century Sun Metal Treating

Traverse City, MI 49686
800-800-5806
www.century-sun.com

Commercial Steel Treating Corp

Madison Heights, MI 48071
248-588-3300
www.commercialsteel.com

Detroit Steel Treating Co

Pontiac, MI 48340
248-334-7436
www.detroitsteeltreating.com

Dynamic Surface Technologies

Canton, MI 48187
734-459-8022
www.dynablue.com

East-Lind Heat Treat Inc

Madison Heights, MI 48071
248-585-1415
www.eastlind.com

EFD Induction Inc

Madison Heights, MI 48071
248-658-0700
www.efd-induction.com

Engineered Heat Treat Inc

Madison Heights, MI 48071
248-588-5141
www.ehtinc.com

Gedau Lansing Mt. Hope Facility

Lansing, MI 48910
517-485-5246
www.gerdau.com

Gerdau Lansing Bassett Facility

Lansing, MI 48915
517-482-1374
www.gerdau.com

Hansen Balk Steel Treating Co

Grand Rapids, MI 49505
616-458-1414
www.hansenbalk.com

Harris Industries Inc

Madison Heights, MI 48071
248-588-3100
www.harrisindustries.net

Heat Treating Services

Pontiac, MI 48341
248-858-2230
www.htsmi.com

HiTech Steel Treating Inc

Saginaw, MI 48601
800-835-8294
www.hitechsteel.com

HyVac Technologies Inc

Detroit, MI 48227
313-838-2800
www.hyvacgroup.com

Induction Services Inc

Warren, MI 48091
586-754-1640
www.inductionservicesinc.com

Industrial Steel Treating Co

Jackson, MI 49202
800-253-9534
www.indstl.com

Magnum Induction

New Baltimore, MI 48047
586-716-4700
www.magnuminduction.com

Metallurgical Processing Co

Warren, MI 48091
586-758-3100
www.mpc-mi.com

Modern Metal Processing Inc

Williamston, MI 48895
517-655-4402
www.modernmetalprocessing.com

Nitrex Inc Michigan Operations

Mason, MI 48854
517-676-6370
www.nitrex.com

Nitro-Vac Heat Treat Inc

Warren, MI 48091
586-754-4350
www.nitrovac.com

Pillar Induction

Sterling Heights, MI 48314
586-254-8470
www.pillar.com

Plymouth Brazing Inc

Plymouth, MI 48170
734-453-6274
www.plymouthbrazing.net

Premier Furnace Specialists, Inc.

Farmington Hills, MI 48335
248-596-9000
www.premierfurnace.com

Specialty Steel Treating Inc - Malyn Plant

Fraser, MI 48026
586-415-8346
www.sst.net

Specialty Steel Treating Inc

Farmington Hills, MI 48336
248-478-5900
www.sst.net

Specialty Steel Treating Inc

Fraser, MI 48026
586-293-5355
www.sst.net

Sun Steel Treating Inc

South Lyon, MI 48178
877-471-0840
www.sunsteeltreating.com

Superior Heat Treat LLC

Clinton Township, MI 48035
586-792-9500
www.superiorheattreat.com

Trojan Heat Treat Inc

Homer, MI 49245
517-568-4403
www.trojanheattreat.com

VacMet Inc

Warren, MI 48092
586-264-8100
www.vac-met.com

Wall Colmonoy

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248-585-6400
www.wallcolmonoy.com

Westside Flame Hardening Inc

Westland, MI 48185
734-729-1665
www.westsideflame.com

Wyatt Services Inc

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586-264-8000
www.wyattservices.net

Zion Industries Inc

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517-622-3409
www.zioninduction.com

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888-483-9924
www.ardelengineering.com

Arrow Tank & Engineering Co

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763-689-3360
www.arrowtank.com

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952-944-5500
www.bodycote.com

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763-428-2596
www.flamemetals.com

LCS Co

St. Paul, MN 55120
866-422-1155
www.lcsco.com

MedTek Inc

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612-789-3527
www.med-tekinc.com

Metal Treaters Inc

St. Paul, MN 55104
651-646-1316
www.metaltreaters.com

R/C Machining Co Inc

Glenwood, MN 56334
320-634-4461
www.rcmachining.com

MISSISSIPPI**Precision Heat Treating Corp**

Jackson, MS 39203
601-355-4208
precisionheattreating.biz

Southern Cast Products Inc

Meridian, MS 39303
601-482-8518
www.southerncastproducts.com

Tupelo Tool & Die

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662-844-2138
www.tupelotool.com

WALT Machine Inc

Lumberton, MS 39455
601-796-8269
www.waltmachineinc.com

MISSOURI**Hellebusch Tool & Die Inc**

Washington, MO 63090
636-239-7543
www.htdinc.com

May Technology & Mfg Inc

Kansas City, MO 64129
816-923-6262
www.mayinc.com

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636-327-5777
www.unithermfurnace.com

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816-861-7500
www.paulo.com

Paulo Products Co

St. Louis, MO 63110
314-647-7500
www.paulo.com

Trojan Heat Treat Inc

Joplin, MO 64801
417-623-8200
www.trojanheattreating.com

Valley Heat Treat Co

Saint Louis, MO 63088
636-225-5222
www.valley-tech.com

NEBRASKA**G & G Manufacturing Co**

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800-442-6009
www.ggmfg.com

Lawrence Industries Inc

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402-463-3158
www.lawrenceindustriesheattreat.com

Omaha Steel Castings Co

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402-277-7400
www.omahasteel.com

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Lincoln, NE 68522
402-474-6603
www.sourceonex.com

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www.domcastusa.com

Nevada Heat Treating Inc

Carson City, NV 89706
775-246-1040
www.nevadaheattreating.com

Nitrex Inc Nevada Operations

North Las Vegas, NV 89030
702-399-1554
www.nitrex.com

Progressive Alloy Steels Unlimited

Las Vegas, NV 89115
800-798-5619
www.progressivealloy.com

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800-221-0419
www.alcumet.com

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603-524-7886
www.bodycote.com

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603-529-2080
www.brazecom.com

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888-669-3539
www.mushield.com

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908-233-3500
www.amalco.com

Benedict-Miller LLC
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800-526-6372
www.benedict-miller.com

Bennett Heat Treating & Brazing
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973-589-0590
www.bennetheat.com

Bodycote
Roselle, NJ 07203
908-245-0717
www.bodycote.com

Braddock Metallurgical
Bridgewater, NJ 08807
732-356-2906
www.braddockmt.com

Concept Group Inc
West Berlin, NJ 08091
877-869-7294
www.conceptgroupinc.com

NEW YORK

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716-876-8184
www.bwheattreating.com

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585-436-7876
www.bodycote.com

Burke Forging & Heat Treating Inc
Rochester, NY 14611
585-235-6060
www.burkeforging.com

Elmira Heat Treating Inc
Elmira, NY 14904
607-734-8904
www.elmiraht.com

Great Lakes Metal Treating Inc
Tonawanda, NY 14150
716-694-1240
www.greatlakesheatreat.com

Hercules Heat Treating
Brooklyn, NY 11205
718-625-1266
www.herculesht.com

Jasco Heat Treating Inc
Fairport, NY 14450
585-388-1040
www.jascoheattreating.com

McAlpin Industries
Rochester, NY 14621
585-266-3060
www.mcalpin-ind.com

P-Ker Engineering
Waterport, NY 14571
716-845-6398
www.pkerengineering.com

Rochester Steel Treating Works Inc
Rochester, NY 14605
585-546-3348
www.rstwinc.com

Sterling Aircraft Materials Limited
Islandia, NY 11749
888-592-8506
www.sterlingaircraftmaterials.com

Syracuse Heat Treating Corp
Syracuse, NY 13209
315-451-0000
www.syracuseheattreating.com

NORTH CAROLINA

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High Point, NC 27260
336-889-3277
www.americanmetaltreatinginc.com

Bodycote
Reidsville, NC 27320
336-342-0308
www.bodycote.com

Braddock Metallurgical
Charlotte, NC 28214
704-940-7222
www.braddockmt.com

East Carolina Metal Treating Inc
Raleigh, NC 27603
919-834-2100
www.ecmtinc.com

JF Heat Treating Inc
Gastonia, NC 28056
704-879-2755
www.jfheatreatinc.com

Metallurgical Technologies Inc
 Mooresville, NC 28115
704-663-5108
www.met-tech.com

Precision Industries Inc
Conover, NC 28613
877-665-7418
www.precisionindustries.net

StampSource
Charlotte, NC 28206
800-364-1772
www.ppiway.com

Thermal Metal Treating Inc
Aberdeen, NC 28315
800-849-5662
www.thermalmetal.com

Zion Industries Inc
Hildebran, NC 28637
828-397-2701
www.zioninduction.com

OHIO

Advanced Flame Hardening Inc
Cleveland, OH 44114
216-431-0370
www.advancedflame.com

Ajax Tocco Magnethermic Corp
Warren, OH 44483
800-547-1527
www.ajaxtocco.com

Akron Steel Treating Co
Akron, OH 44311
800-364-2782
www.akronsteeltreating.com

American Heat Treating
Dayton, OH 45417
937-461-1121
www.ahtdayton.com

American Metal Treating
Cleveland, OH 44103
216-431-4492
www.americanmetaltreating.com

American Steel Treating
Perrysburg, OH 43551
419-874-2044
www.americansteeltreating.com

BOS Services Co
Willoughby, OH 44094
440-946-5101
www.bosheattreating.com

Bodycote
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614-444-1181
www.bodycote.com

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London, OH 43140
740-852-4955
www.bodycote.com

Bodycote
Cleveland, OH 44143
440-473-2020
www.bodycote.com

Bodycote
Cincinnati, OH 45204
513-921-2300
www.bodycote.com

Bowdil Co
Canton, OH 44707
800-356-8663
www.bowdil.com

Byron Products Inc
Fairfield, OH 45014
513-870-9111
www.byronproducts.com

Certified Heat Treating Inc
Springfield, OH 45506
800-766-3098
www.heattreating.com

Certified Heat Treating Inc
Miamisburg, OH 45342
800-766-3098
www.heattreating.com

Cincinnati Steel Treating Co
Cincinnati, OH 45227
513-271-3173
www.steeltreating.com

CryoPlus Inc
Wooster, OH 44691
330-683-3375
www.cryoplus.com

Dayton Forging & Heat Treating
Dayton, OH 45403
800-723-0648
www.daytonforging.com

Derrick Co Inc
Cincinnati, OH 45226
513-321-8122
www.derrickco.com

Erie Steel Ltd
Toledo, OH 43613
419-478-3743
www.erie.com

Euclid Heat Treating Co
Cleveland, OH 44117
800-962-2909
www.euclidheattreating.com

Expert Brazing & Heat Treating Inc
Massillon, OH 44646
330-834-1983
www.expertbrazing.com

Franklin Brazing & Metal Treating Inc
Lebanon, OH 45036
800-450-7782
www.franklinbrazing.com

General Metal Heat Treating Inc
Cleveland, OH 44103
216-391-0886
www.generalmetalheat.com

Gerdau Canton Facility
Canton, OH 44710
330-478-0314
www.gerdau.com

H & M Metal Processing Co
Akron, OH 44314
330-745-3075
www.blacknitride.com

HI TecMetal Group Brazing & Metal Treating

Cleveland, OH 44103
216-881-8100
www.htg.cc

HI TecMetal Group Brite Brazing

Cleveland, OH 44114
216-426-6650
www.htg.cc

HI TecMetal Group Commercial Induction

Cleveland, OH 44105
216-883-4820
www.htg.cc

HI TecMetal Group HI Tech Aero

Eastlake, OH 44095
440-946-2280
www.htg.cc

HI TecMetal Group Walker

Cleveland, OH 44111
216-941-0440
www.htg.cc

Jones Metal Products Co

West Lafayette, OH 43845
888-868-6535
www.jmpforming.com

Kowalski Heat Treating

Cleveland, OH 44113
216-631-4411
www.khtheat.com

Modern Steel Treating - A HI TecMetal Group Co

Wickliffe, OH 44092
440-943-4555
www.htg.cc

MT Heat Treating Inc

Mentor, OH 44060
440-255-3211
www.mtheat-treat.com

Ohio Metallurgical Service

Elyria, OH 44035
440-365-4104
www.ohiomet.com

Ohio Vertical Heat Treat

Cleveland, OH 44105
216-965-0124
www.ov-ht.com

P & L Heat Treating & Grinding Inc

Youngstown, OH 44503
330-746-1339
www.plheattreating.com

Parker Trutec Inc

Springfield, OH 45502
937-323-8833
www.parkertrutec.com

Paulo

Willoughby, OH 44094
440-946-5900
www.paulo.com

Queen City Steel Treating

Cincinnati, OH 45225
513-541-6300
www.qcst.com

Techmetals Inc

Dayton, OH 45403
937-253-5311
www.techmetals.com

Wall Colmony Aerobrazed Engineered Technologies

Cincinnati, OH 45215
513-842-4200
www.wallcolmony.com

Weiss Industries Inc - Heat Treating Division

Mansfield, OH 44901
419-526-2480
www.weissind.com

Winston Heat Treating Inc

Dayton, OH 45402
800-523-0110
www.winstonht.com

Zion Industries Inc

Valley City, OH 44280
330-483-4650
www.zioninduction.com

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Bodycote

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918-627-7324
www.bodycote.com

Bodycote

Tulsa, OK 74145
918-627-7324
www.bodycote.com

Bodycote

Oklahoma City, OK 73149
405-670-5710
www.bodycote.com

Cargill Heat Treat

Oklahoma City, OK 73129
405-510-3404
www.cargillht.com

Slim Haney Machining Inc

Tulsa, OK 74117
918-274-1082
www.slimhaney.com

Sooner Manufacturing

Tulsa, OK 74116
918-835-5019
www.soonermfg.com

Thermal Specialties

Tulsa, OK 74112
918-836-4800
www.thermalspecialties.com

VALCO Manufacturing Co

Oklahoma City, OK 73128
405-228-0932
www.valcomfg.com

OREGON

CNC Precision Manufacturing Inc

Sherwood, OR 97140
503-625-7117
www.cncpm.com

Columbia Steel Casting Co Inc

Portland, OR 97203
503-286-0685
www.columbiasteel.com

Stack Metallurgical Services Inc

Portland, OR 97217
503-285-7703
www.stackmet.com

Thermal Modification Technologies

Tualatin, OR 97062
503-654-6511
www.thermalmodtech.com

Trillium Machine Inc

Sandy, OR 97055
503-668-8241
www.trillium-machine.com

PENNSYLVANIA

Aerospace Testing and Pyrometry

Bangor, PA 18013
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www.atp-cal.com

Bennett Heat Treating & Brazing

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215-674-8120
www.bennettheat.com

Bodycote

York, PA 17316
717-676-6757
www.bodycote.com

Donovan Heat Treating Co Inc

Philadelphia, PA 19136
800-405-9125
www.donovanheattreat.com

Evans Heat Treating

Huntingdon Valley, PA 19006
215-938-8791
www.evansheattreating.com

Jennison Manufacturing Corp

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412-429-0500
www.jennisonmfg.com

Longevity Coatings

Allentown, PA 18109
610-871-1427
www.longevitycoatings.com

Metlab

Wyndmoor, PA 19038
800-319-7359
www.metlabheattreat.com

Modern Industries Inc

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814-455-8061
www.modernind.com

Modern Industries Inc Heat Treating

Erie, PA 16501
814-455-8061
www.modernind.com

Modern Industries Inc Kersey Plant

Kersey, PA 15846
814-885-8514
www.modernind.com

Penna Flame Industries

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800-245-5084
www.pennaflame.com

Pennsylvania Metallurgical Inc

Bethlehem, PA 18015
610-691-1313
www.pmiheattreat.com

Peters Heat Treating Inc

Meadville, PA 16335
814-333-1782
www.petersheattreat.com

Peters Heat Treating Inc

McKean, PA 16426
814-476-1880
www.petersheattreat.com

Peters Heat Treating Inc - West

Meadville, PA 16335
814-807-0651
www.petersheattreat.com

Pittsburgh Metal Processing Co Inc

Pittsburgh, PA 15215
800-323-7331
www.pmpco.com

Rex Heat Treat

Bedford, PA 15522
814-623-1701
www.rexht.com

Robert Wooler Co

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215-542-7600
www.robertwooler.com

Solar Atmospheres

Souderton, PA 18964
800-347-3236
www.solaratm.com

Solar Atmospheres

Hermitage, PA 16148
866-982-0660
www.solaratm.com

Tef Cap Industries Inc
West Chester, PA 19380
610-692-2576
www.tefcap.com

Vacu-Braze
Perkasie, PA 18944
215-453-0414
www.vacubraze.net

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401-331-0781
www.hi-techstampings.com

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877-322-5162
www.met-sol.com

Rhode Island Heat Treating
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www.riheattreating.com

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www.spheattreating.com

Spectrum Thermal Processing
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www.blueridgetool.com

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IMT Duncan LLC
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864-433-8231
www.imtduncan.com

IMT York LLC
York, SC 29745
803-684-2548
www.imtyork.com

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800-354-9872
www.iksinc.com

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www.ionic-tech.com

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Greenville, SC 29611
864-970-0111
www.solaratm.com

TENNESSEE

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Memphis, TN 38108
901-323-0550
www.colemancht.com

Helm Corp
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423-581-1703
www.helmtoolanddie.com

Mid South Machine & Supply
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931-520-7567
www.ms-machine.com

Mid South Metallurgical
Murfreesboro, TN 37129
615-896-6212
www.midsouthmetallurgical.com

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www.parkertrutec.com

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www.paulo.com

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www.bodycote.com

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800-880-4562
www.globeproducts.com

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Spring, TX 77373
713-425-3773
www.gulfcoastcombustion.com

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281-590-9600
www.houstonheattreat.com

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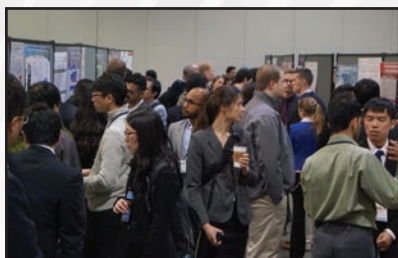
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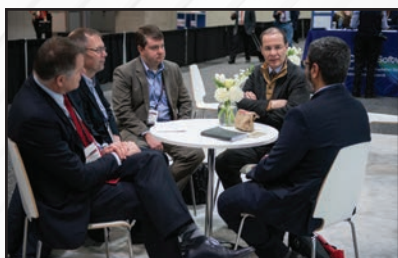
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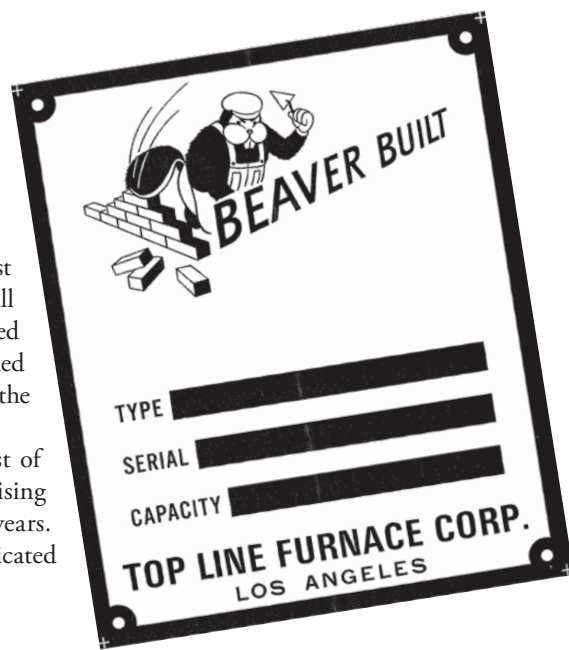
By Molly J. Rogers



Premier Furnace Specialists Inc./BeaverMatic is an original equipment manufacturer producing a wide variety of heat treating equipment that's uniquely designed and specifically built to fit the individual needs of a worldwide customer base.

Premier Furnace's owner and president, Donald Selmi, founded the company in 1999 and first opened its doors for business in 2000. Selmi established Premier Furnace, initially leasing a small shop, and bought the company's first building in 2002. More recently, the company expanded again and purchased an additional building in 2013. Today, Premier Furnace utilizes a combined total of 36,000 square feet of manufacturing space between the two facilities, located across the street from each other in Farmington Hills, Michigan.

"We've been growing exponentially over the last 17 years," Selmi said. "Initially, most of our business was built simply upon our word-of-mouth reputation without much advertising at all. The satisfaction of our customers has made us extremely successful through the years. Our phenomenal growth can also be attributed to the efforts of our hardworking and dedicated employees, who have done an incredible job."



Today, Premier Furnace Specialists employs about 25 people and serves numerous and diverse clients in the automotive industry, agricultural industry, wind turbine manufacturers, the oil and petrochemical industry, aerospace technology, as well as a large variety of smaller manufacturers with an international customer base.

Premier Furnace is known for its custom-designed new equipment and offers a complete catalog of furnace systems to serve the heat treating needs of these varied industries. This includes batch heating systems such as box designs, car bottom, tip-up, drop bottom, integral quench, pit type, slot forge, gantry/bell, and billet heating furnaces. Premier can also provide continuous furnace systems such as cast belt, mesh belt, pusher types, roller hearth, and walking beam designs. Ancillary equipment offered includes quench tanks, washers, gas generators, chillers, dryers, water systems, and material handling.

Premier's customers utilize this equipment in a variety of heat treating applications including carburizing, carbon nitriding, hardening, tempering, annealing, stress-relieving, normalizing, austempering, brazing, sintering, aluminum solution heat treating, aging, forging, pre-heating, and die heating.

Also helping to contribute to Premier's overall success is the long-standing company policy that all new equipment must be fully tested prior to leaving the shop. Premier knows that the extra effort taken to do this up-front always pays off with a smoother field installation and far less customer downtime at the end of a project.

Currently, the company is waiting on patent approval for a new proprietary combustion design.

"The patent for our new furnace design is part of our innovative process to advance the future of heat treating equipment," Selmi said. "The patent-pending furnace has a great design, and both installations of this type have been very successful. This is something we are very proud of."

In addition to new equipment, the company also offers other products and services including field service work, installation service, preventative maintenance programs, retrofits of older systems to meet the demands for modern technology, rebuilding and refurbishing of existing equipment, and on-site technical support.

In May 2015, Premier Furnace acquired BeaverMatic, which has significantly enlarged its market share and has greatly enhanced its ability to offer a wider variety of equipment.



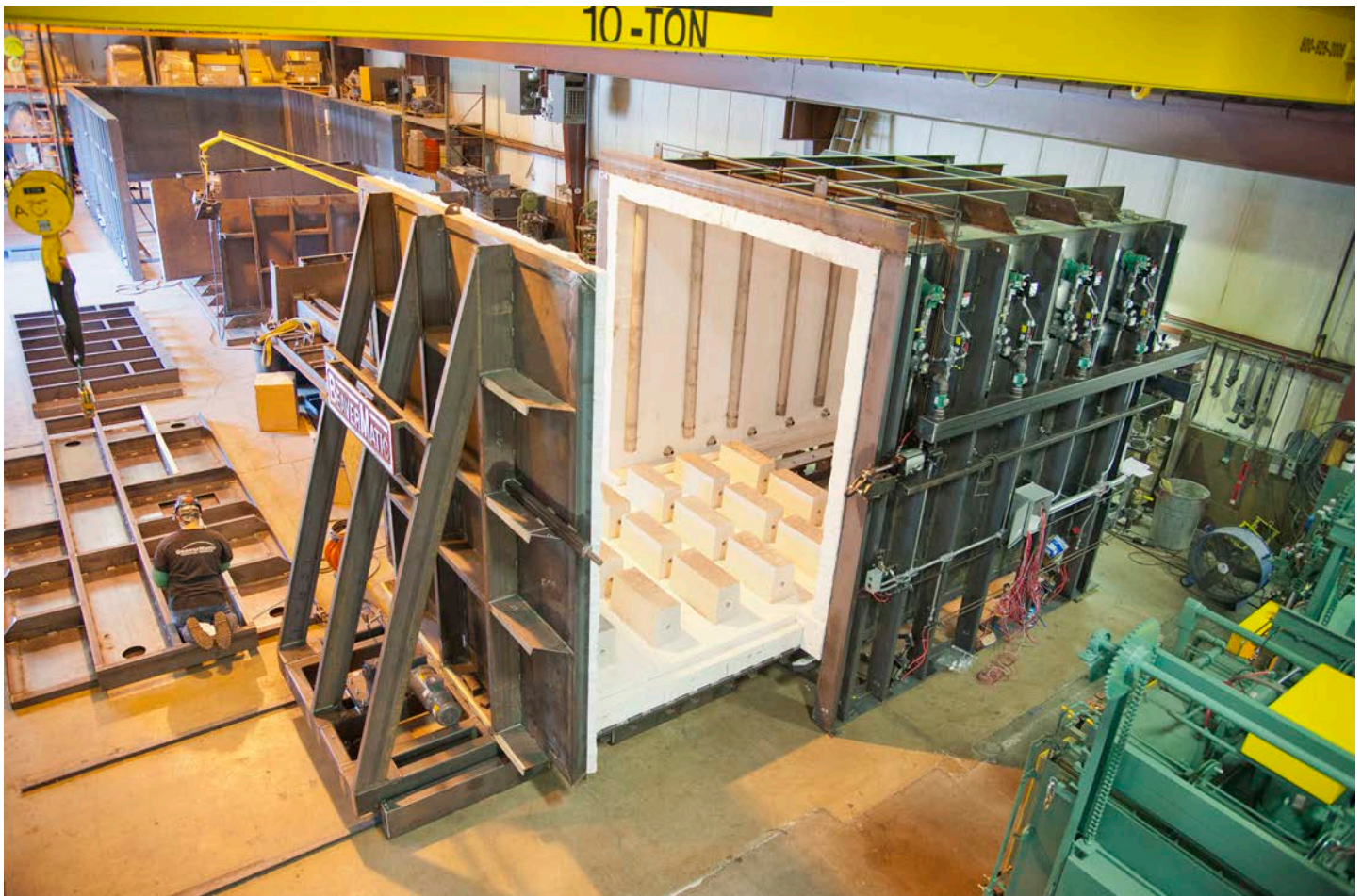
"BeaverMatic is a well-known company that's been in the industry for 50 years. When the opportunity to purchase presented itself, we went for it," Selmi said. "BeaverMatic has a very good reputation, so we thought that the acquisition would complement Premier Furnace's position by providing a much larger presence in the industry. Along with acquiring BeaverMatic, we also employ Kary Peterson, who, as the former president of BeaverMatic, brings many years of knowledge and experience with him."

BeaverMatic's storied history began with its founder, Jack Beavers, in the 1960s. According to Peterson, Jack's spirit still lives on through a mission of continued innovation to provide today's customers with solutions in performance-proven furnaces. Even now, as environmental protection standards become ever stricter, BeaverMatic continues to evaluate its designs to maximize energy efficiency and savings for captive and commercial heat treaters.

"While designing the most fuel-efficient furnaces, we are also focusing on reduced emissions of NoX and CO2," said Peterson.

Today, BeaverMatic is best known for its dependable Internal Quench Furnace (IQF) with several unique design features for the quench tank, the heating configuration, the load transfer mechanism, and the electrical control system. The IQF offers process versatility for carburizing, carbon nitriding, through hardening, bright annealing, and normalizing with various atmospheres. Additional BeaverMatic products include tip-up furnaces, car bottoms, and continuous furnaces. System upgrades, spare parts, and field service support are also offered.

According to Peterson, BeaverMatic is proud to have a strong history of satisfied customers in pivotal industries such as aerospace and automotive. Peterson and Selmi both agree that building and maintaining these strong customer relationships is key to their combined success.



“What sets Premier Furnace apart from others is our intimate communication with the customer — listening to their needs and then using our experience to provide a solution,” Selmi said. “It’s also our attention to detail. We fully test the equipment before it ships. On the backside, it involves staying in contact with the customer by fully supporting and servicing our equipment with spare parts and our experienced technicians.”

During the initial application phase of a project, Premier Furnace works with customers to find the right furnace with the right features to meet their process requirements. This begins with Premier’s highly experienced sales and engineering staff analyzing the customer’s process through collaboration with metallurgists and many other resources in order to determine the best solution to each customer’s individual needs.

As an OEM, Premier Furnace has seen first-hand how heat treating equipment has evolved over the years. While there are newer techniques and more efficient materials, burners, and insulation, it is the electrical controls technology that has improved the most.

“The equipment we manufacture now has changed over the years mostly in the computer aspect, the PLC control monitoring, and the history data collection,” Selmi said. “Customers want greater detail with their data collection and tighter temperature uniformity control with their process. We are continually working to meet these needs.”

Implementing new software or control algorithms in a custom piece of equipment has its design and implementation challenges. But Premier identifies these and addresses them prior to the mechanical “build phase” of the project when steel hits the floor.



“With custom-designed equipment, there is always an inherent risk in reward,” Selmi said. “Things may not always go the way you planned. But in the end, Premier overcomes these obstacles and makes certain the equipment is a success for both our customers and our company.”

Premier Furnace has a bright future ahead — to be well-recognized in the industry as a leading worldwide provider of new heat treating equipment.

“We’ve made giant steps in the industry already,” Selmi said. “We’ve streamlined equipment, made it more user-friendly, and have more automated controls. This is how we intend to make ourselves a cutting-edge leader in the industry.” 🔥

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Upton Industries Inc
Roseville, MI 48066
800-541-1204
www.uptonindustries.com

Wellman Furnaces Inc
Shelbyville, IN 46176
317-398-4411
www.wellmanfurnaces.com

Williams Industrial Service Inc
Bowling Green, OH 43402
419-353-2120
www.wisfurnaces.com

Wisconsin Oven Corp
East Troy, WI 53120
262-642-3938
www.wisoven.com

INDUCTION ANNEALING

Abbott Furnace Co

St. Mary's, PA 15857
814-781-6355
www.abbottfurnace.com

Bluewater Thermal

Greenville, SC 29607
864-990-0050
www.bluewaterthermal.com

Ajax Tocco Magnethermic Corp

Warren, OH 44483
800-547-1527
www.ajaxtocco.com

Ambrell Induction Heating Solutions

Scottsville, NY 14546
585-889-9000
www.ambrell.com

Ceia USA

Twinsburg, OH 44087
330-405-3190
www.ceia-usa.com

Consolidated Equipment Co Inc

Fort Gratiot, MI 48059
810-966-1500
www.consequip.com

East Coast Induction Inc

Brockton, MA 02305
800-822-1297
www.eastcoastind.com

EFD Induction Inc

Madison Heights, MI 48071
248-658-0700
www.efd-induction.com

Eldec LLC

Auburn Hills, MI 48326
248-364-4750
www.eldec.net

Electroheat LLC

Hartford, WI 53027
800-925-8565
www.electroheatllc.com

Induction Systems Inc

Waukesha, WI 53189
888-856-2096
www.isipwr.com

Inductoheat Inc

Madison Heights, MI 48071
248-585-9393
www.inductoheat.com

Interpower Induction

Almont, MI 48003
810-798-9201
www.interpowerinduction.com

Phoenix Induction Corp

South Lyon, MI 48178
248-486-8760
www.phoenixinduction.com

Pillar Induction

Brookfield, WI 53045
262-317-5300
www.pillar.com

Radyne Corp

Milwaukee, WI 53207
800-236-8360
www.radyne.com

SMS Elotherm North America LLC

Shelby Township, MI 48315
586-469-8324
www.sms-elotherm.us

Taylor-Winfield Technologies Inc

Youngstown, OH 44509
330-259-8500
www.taylor-winfield.com

Tucker Induction Systems Inc

Shelby Township, MI 48315
586-247-9100
www.tuckerinductionsystems.com

Ultraflex Power Technologies

Ronkonkoma, NY 11779
631-467-6814
www.ultraflexpower.com

INDUCTION/COILS

Ajax Tocco Magnethermic Corp

Warren, OH 44483
800-547-1527
www.ajaxtocco.com

Alpha 1 Induction Service Center Inc

Columbus, OH 43219
614-253-8900
www.alpha1induction.com

Ambrell Induction Heating Solutions

Scottsville, NY 14546
585-889-9000
www.ambrell.com

Case Tool Inc

Livonia, MI 48150
734-261-2227
www.casetoolinc.com

Ceia USA

Twinsburg, OH 44087
330-405-3190
www.ceia-usa.com

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508-587-2800
www.eastcoastind.com

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Eldec LLC

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Electroheat LLC

Hartford, WI 53027
800-925-8565
www.electroheatllc.com

Indelect

Lone Star, TX 75668
903-656-2518
www.indelectcorp.com

Induction Systems Inc

Waukesha, WI 53189
888-856-2096
www.isipwr.com

Induction Tooling Inc

North Royalton, OH 44133
440-237-0711
www.inductiontooling.com

Inductoheat Inc

Madison Heights, MI 48071
248-585-9393
www.inductoheat.com

Inductotherm Corp

Rancocas, NJ 08073
609-267-9000
www.inductotherm.com

Interpower Induction

Almont, MI 48003
810-798-9201
www.interpowerinduction.com

J L Becker Co

Plymouth, MI 48170
734-656-2000
www.jlbecker.com

Pillar

Brookfield, WI 53045
262-317-5300
www.pillar.com

Radyne Corp

Milwaukee, WI 53207
800-236-8360
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Ultraflex Power Technologies

Ronkonkoma, NY 11779
631-467-6814
www.ultraflexpower.com

Zircar Refractory Composites Inc

Florida, NY 10921
845-651-2200
www.zrci.com

INDUCTION/HEATING

Across International LLC

Livingston, NJ 07039
888-988-0899
www.acrossinternational.com

Ajax Tocco Magnethermic Corp

Warren, OH 44483
800-547-1527
www.ajaxtocco.com

Alpha 1 Induction Service Center Inc

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614-253-8900
www.alpha1induction.com

Ambrell Induction Heating Solutions

Scottsville, NY 14546
585-889-9000
www.ambrell.com

Ceia USA

Twinsburg, OH 44087
330-405-3190
www.ceia-usa.com

Centorr Vacuum Industries

Nashua, NH 03062
603-595-7233
www.centorr.com

Consolidated Equipment Co Inc

Fort Gratiot, MI 48059
810-966-1500
www.consequip.com

Contour Hardening

Indianapolis, IN 46278
317-876-1530
www.contourhardening.com

East Coast Induction Inc

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508-587-2800
www.eastcoastind.com

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Graphite Furnace Systems LLC
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508-845-4768
www.graphitefurnace.com

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Interpower Induction
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www.interpowerinduction.com

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800-227-8074
www.iron.com

Jackson Transformer Co
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813-879-5811
www.jacksontransformer.com

Linn High Therm GmbH
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49-0-9665-9140
www.linn-high-therm.de

Mokon
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262-317-5300
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PVT Inc
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www.pvt-vf.com

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www.radyne.com

Raytek Corp
Santa Cruz, CA 95060
831-458-3900
www.raytek.com

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586-469-8324
www.sms-elotherm.us

Taylor-Winfield Technologies Inc
Youngstown, OH 44509
330-259-8500
www.taylor-winfield.com

Tech Induction
Clinton Township, MI 48036
586-465-2000
www.techinduction.com

Tucker Induction Systems Inc
Shelby Township, MI 48315
586-247-9100
www.tuckerinductionsystems.com

Ultraflex Power Technologies
Ronkonkoma, NY 11779
631-467-6814
www.ultraflexpower.com

INDUCTION/MELTING

Ajax Tocco Magnethermic Corp
Warren, OH 44483
800-547-1527
www.ajaxtocco.com

ALD Vacuum Systems Inc
Wixom, MI 48393
248-668-4130
www.aldvac.com

Ambrell Induction Heating Solutions
Scottsville, NY 14546
585-889-9000
www.ambrell.com

Ceia USA
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www.centorr.com

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www.furnacebrokers.com

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www.jacksontransformer.com

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www.linn-high-therm.de

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www.pillar.com

Retech Systems LLC
Ukiah, CA 95482
707-462-6522
www.retechsystemsllc.com

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586-469-8324
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Ultraflex Power Technologies
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631-467-6814
www.ultraflexpower.com

Ulvac Technologies
Methuen, MA 01844
978-686-7550
www.ulvac.com

INDUCTION/POWER SUPPLIES/ GENERATORS/INVERTERS

Ajax Tocco Magnethermic Corp
Warren, OH 44483
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www.ajaxtocco.com

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www.eastcoastind.com

Inductotherm Corp
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www.inductotherm.com

Interpower Induction
Almont, MI 48003
810-798-9201
www.interpowerinduction.com

Pillar Induction
Brookfield, WI 53045
262-317-5300
www.pillar.com

Radyne Corp
Milwaukee, WI 53207
800-236-8360
www.radyne.com

Taylor-Winfield Technologies Inc
Youngstown, OH 44509
330-259-8500
www.taylor-winfield.com

Tucker Induction Systems Inc
Shelby Township, MI 48315
586-247-9100
www.tuckerinductionsystems.com

Ultraflex Power Technologies
Ronkonkoma, NY 11779
631-467-6814
www.ultraflexpower.com

INDUCTION/POWER SUPPLIES/ SOLID STATE

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Ambrell Induction Heating Solutions
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585-889-9000
www.ambrell.com

Ceia USA
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330-405-3190
www.ceia-usa.com

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www.consequip.com

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www.eastcoastind.com

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www.inductotherm.com

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www.interpowerinduction.com

Pillar Induction

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www.pillar.com

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www.taylor-winfield.com

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www.tuckerinductionsystems.com

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www.ultraflexpower.com

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www.ajaxtocco.com

Consolidated Equipment Co Inc

Fort Gratiot, MI 48059
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www.consequip.com

Contour Hardening

Indianapolis, IN 46278
317-876-1530
www.contourhardening.com

INDUCTION/SCANNERS**East Coast Induction Inc**

Brockton, MA 02305
508-587-2800
www.eastcoastind.com

EFD Induction Inc

Madison Heights, MI 48071
248-658-0700
www.efd-induction.com

Eldec LLC

Auburn Hills, MI 48326
248-364-4750
www.eldec.net

Electroheat LLC

Hartford, WI 53027
800-925-8565
www.electroheatllc.com

Induction Systems Inc

Waukesha, WI 53189
888-856-2096
www.isipwr.com

Inductoheat Inc

Madison Heights, MI 48071
248-585-9393
www.inductoheat.com

Interpower Induction

Almont, MI 48003
810-798-9201
www.interpowerinduction.com

Ircon Inc

Santa Cruz, CA 95060
831-458-3900
www.ircon.com

Pillar Induction

Brookfield, WI 53045
262-317-5300
www.pillar.com

Radyne Corp

Milwaukee, WI 53207
800-236-8360
www.radyne.com

Raytek Corp

Santa Cruz, CA 95060
831-458-3900
www.raytek.com

SMS Elotherm North America LLC

Shelby Township, MI 48315
586-469-8324
www.sms-elotherm.us

Taylor-Winfield Technologies Inc

Youngstown, OH 44509
330-259-8500
www.taylor-winfield.com

Tucker Induction Systems Inc

Shelby Township, MI 48315
586-247-9100
www.tuckerinductionsystems.com

Ultraflex Power Technologies

Ronkonkoma, NY 11779
631-467-6814
www.ultraflexpower.com

INDUCTION/SKULL MELTING**Ajax Tocco Magnethermic Corp**

Warren, OH 44483
800-547-1527
www.ajaxtocco.com

ALD Vacuum Systems Inc

Wixom, MI 48393
248-668-4130
www.aldvac.com

East Coast Induction Inc

Brockton, MA 02305
508-587-2800
www.eastcoastind.com

Electroheat LLC

Hartford, WI 53027
800-925-8565
www.electroheatllc.com

Inductotherm Corp

Rancocas, NJ 08073
609-267-9000
www.inductotherm.com

Interpower Induction

Almont, MI 48003
810-798-9201
www.interpowerinduction.com

Linn High Therm GmbH

92275 Eschenfelden, Germany
49-0-9665-9140
www.linn-high-therm.de

Pillar Induction

Brookfield, WI 53045
262-317-5300
www.pillar.com

PVT Inc

Rancocas, NJ 08073
609-267-3933
www.pvt-vf.com

Retech

Systems LLC
Ukiah, CA 95482
707-462-6522
www.retechsystemsllc.com

Ultraflex Power Technologies

Ronkonkoma, NY 11779
631-467-6814
www.ultraflexpower.com

INDUCTION/TRANSFORMERS**Ajax Tocco Magnethermic Corp**

Warren, OH 44483
800-547-1527
www.ajaxtocco.com

Alpha 1 Induction Service Center

Columbus, OH 43219
614-253-8900
www.alpha1induction.com

East Coast Induction Inc

Brockton, MA 02305
508-587-2800
www.eastcoastind.com

EFD Induction Inc

Madison Heights, MI 48071
248-658-0700
www.efd-induction.com

Eldec LLC

Auburn Hills, MI 48326
248-364-4750
www.eldec.net

Inductoheat Inc

Madison Heights, MI 48071
248-585-9393
www.inductoheat.com

Interpower Induction

Almont, MI 48003
810-798-9201
www.interpowerinduction.com

Jackson Transformer Co

Tampa, FL 33634
813-879-5811
www.jacksontransformer.com

Phoenix Induction Corp

South Lyon, MI 48178
248-486-8760
www.phoenixinduction.com

Pillar Induction

Brookfield, WI 53045
262-317-5300
www.pillar.com

Radyne Corp

Milwaukee, WI 53207
800-236-8360
www.radyne.com

SMS Elotherm North America LLC

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586-469-8324
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Spang Power Electronics

Mentor, OH 44060
440-352-8600
www.spangpower.com

Taylor-Winfield Technologies Inc

Youngstown, OH 44509
330-259-8500
www.taylor-winfield.com

Tucker Induction Systems Inc

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586-247-9100
www.tuckerinductionsystems.com

Ultraflex Power Technologies

Ronkonkoma, NY 11779
631-467-6814
www.ultraflexpower.com

Warner Power

Warner, NH 03278
603-456-3111
www.warnerpower.com

INDUCTION/VACUUM**Across International LLC**

Livingston, NJ 07039
888-988-0899
www.acrossinternational.com

Ajax Tocco Magnethermic Corp

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ALD Vacuum Systems Inc

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248-668-4130
www.aldvac.com

Centorr Vacuum Industries

Nashua, NH 03062
603-595-7233
www.centorr.com

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www.furnacebrokers.com

Graphite Furnace Systems LLC

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508-845-4768
www.graphitefurnace.com

Heat Treat Equipment Co

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KILN/ELECTRIC**Ace Industrial Manufacturing**

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Applied Test Systems

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www.atspa.com

Casso-Solar Technologies LLC

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Heat Treat Equipment Co

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J L Becker Co

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www.jlbecker.com

L & L Special Furnaces Co Inc

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Lindberg/MPH

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www.lindbergmph.com

Linn High Therm GmbH

92275 Eschenfelden, Germany
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Lucifer Furnaces Inc

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www.luciferfurnaces.com

Mowry Enterprises Inc

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Nabertherm Inc

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Noble Industrial Furnace Co Inc

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Trent Inc

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Upton Industries Inc

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W H Kay Co

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www.whkay.com

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951-302-2212
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704-814-9221
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L & L Special Furnaces Co Inc

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Lindberg/MPH

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302-322-3665
www.nabertherm.com

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877-834-4328
www.parkthermal.com

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www.taylor-winfield.com

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www.avac.com

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734-656-2000
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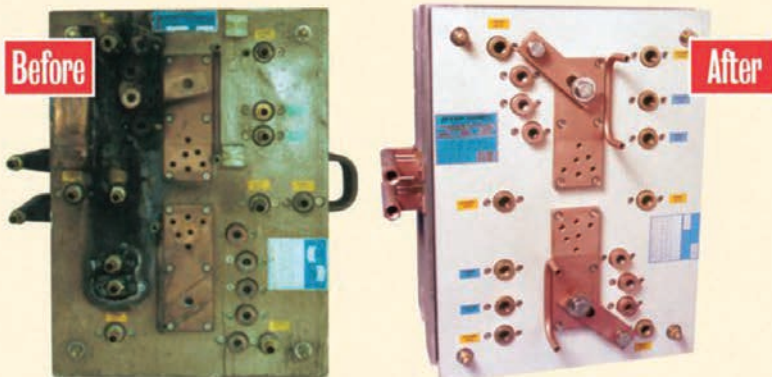
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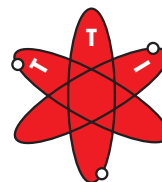
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**HOW DID ATP GET STARTED?**

During the early 1990s, the National Aerospace and Defense Contractors Accreditation Program (Nadcap) began embracing all special processes, and we saw a need in the aerospace industry for calibration and testing services to meet the pyrometry standard, AMS2750. In 2007, I created Aerospace Testing & Pyrometry (ATP) with the aim of promoting a stronger focus on the aerospace compliance issues relative to pyrometry and its integration with the thermal processing of metallic materials.

The belief of ATP is for our clients to profit from our knowledge, because quality is the ATP standard. The current ATP team has accumulated a wealth of knowledge. Colin Thomas, the ATP technical consultant, is a heat-treat specialist who has been in the industry for over 40 years and had functioned as a Nadcap auditor for 10 years. Today, Colin is operating on the other side of the fence, helping our clients navigate through the challenges of Nadcap accreditation.

Dale Praznik leads the ATP ISO 17025 accredited pyrometric metrology calibration laboratory providing calibration services for secondary standard and field test instruments. Dale has been in the metrology industry for over 40 years, and his presence on the ATP team is considered a great asset. Concurrently, ATP opened a West Coast service office, operated by Richard Rasmussen.

When utilizing ATP pyrometry services, consulting, and training, our clients can benefit from our knowledge and understand how best to achieve and maintain compliance. Any non-conformance issued during Nadcap audits can cost a company up to 40 man-hours to address. ATP can provide resources to minimize or eliminate non-conformances, thereby reducing costs.

DESCRIBE ATP'S SERVICES.

ATP provides instrument calibration, system accuracy testing, and temperature uniformity surveys. ATP also provides pyrometry training, heat treat consulting, and Nadcap compliance assessments. As a bonus, we offer our expertise with the preparation of descriptive procedures and assisting with rigorous root cause and corrective action demanded by the Nadcap process.

ATP is one of the few companies in the industry that offers pyrometry services as well as providing Nadcap consulting. Approximately 90 percent of our clients are aerospace, but ATP provides service to automotive, pharmaceutical, chemical processing, and recently, the composites industry. In addition, a new accreditation program, MedAcred, is targeting medical device manufacturers that produce hip implants, knee replacements, etc. If these organizations are performing special processes such as heat treatment, they will need to be accredited similar to the Nadcap process.

HOW DO YOU HELP CUSTOMERS?

ATP does not simply place a sticker on an instrument and walk away. ATP will build and set up pyrometry programs for the client that makes sense. We start with analyzing what is required, confer with the client and perform the agreed-upon calibration and tests. ATP establishes a protocol that follows requirements to ensure that clients are integrated into the ATP recall system, allowing ATP to be responsive when needed.

ATP service technicians have a wealth of knowledge and experience, and they strive to build trusting relationships with our clients. We want them to look at ATP as an extension of their organization. ATP has a 98 to 99 percent approval rating from our existing client base for consulting, training, and services, and ATP is constantly striving for 100 percent.

TELL US ABOUT THE ATP TRAINING.

Training is customized. This means, if you only have vacuum furnaces, only vacuum furnace heat treat practices shall be reviewed. Pyrometry training is performed at the client facility, which allows opportunity to discuss the specific equipment issues. The applicable requirements of AMS2750 and/or other aerospace prime-specific requirements shall be part of the training. For example,

GE Aviation has its own pyrometry specification with requirements that differ from AMS2750. Training on-site adds a better learning experience where specific issues can be discussed and recommendations made relative to instrument calibration and testing and reporting practices.

Additional training can be provided: Rockwell and Brinell hardness testing, micro indentation, conductivity, heat-treating fundamentals, and importantly, how the Nadcap process functions.

HOW DOES ATP HANDLE CHALLENGES?

Organizations wishing to begin the Nadcap accreditation process or maintain accreditation are faced with difficult challenges. The Nadcap accreditation process is rigorous. Without commitment from management and the resources available, a failure condition is a reality. Achieving successful Nadcap accreditation one year is no guarantee that the subsequent Nadcap audits will be without their challenges. Constant oversight is required. ATP plays an active role participating in periodic Nadcap meetings and other aerospace and industry bodies to understand the issues, help craft the standards and dialogue with aerospace primes, and share this intelligence with our clients.

HOW IS THE INDUSTRY EVOLVING?

ATP is an active member of Aerospace Metals Engineering Committee (AMEC), which acts as a custodian of heat treating specifications including AMS2750. One major challenge will be the new revisions of the AMS2759 series of standards. These standards have been in the editing process for four years. When these standards are released, it will result in a big impact within the aerospace heat treating community. ATP will be in a position to assist with the understanding and implementation of requirements.

WHAT'S IN ATP'S FUTURE?

The growth potential within the composites industry will likely create opportunities for ATP. AMS2750/1, which is specific to the pyrometry requirements of autoclaves and bonding and curing ovens, will present challenges to manufacturers.

Also, ATP plans to open additional service offices in the U.S., especially those close to the main heat treat hubs and aerospace primes. 🔥

A large, detailed image of a gear and a heating element coil. The gear is in the foreground, and the coil is in the background, partially overlapping the gear. The coil is made of a metal wire, possibly Ni/Cr or Fe/Cr/Al, and is shown in a perspective view. The gear is a large, industrial-grade gear with many teeth.

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